

# VARMIG 271-i LCD

POWER, DURABILITY AND PRECISION FOR  
WELDING WITHOUT COMPROMISE



MIG/MAG



ELECTRODE  
WELDING



lift TIG



**SETUP GUIDE FOR  
WELDING PARAMETERS**



**POWERFUL**



**TRANSPARENT LCD  
SCREEN**



Material	Welding process	Welding wire diameter	Gas
Steel	MIG/MAG	0.8 - 1.0 - 1.2	100 % CO <sub>2</sub>
		0.8 - 1.0 - 1.2	82 % Ar + 18 % CO <sub>2</sub>
		0.9	flux core wire
Stainless steel		0.8 - 1.0 - 1.2	97.5 % Ar + 2.5 % CO <sub>2</sub>
Al		0.8 - 1.0 - 1.2	100 % Ar
Steel	MMA	Ø2.5 - Ø5.0	/
Stainless steel			
Steel	liftTIG	/	100 % Ar
Stainless steel			





- 2T OR 4T WELDING SETUP
- EASY ARC WIDTH ADJUSTMENT
- ADJUSTABLE GAS POST FLOW
- EASY CORRECTION OF THE WELDING VOLTAGE

### LCD SCREEN

A larger and brighter display allows for easier adjustment and monitoring of welding parameters.

### SMART ASSISTANCE

When setting parameters, the VARMIG welding machine automatically suggests parameters based on the welded material thickness

### WELDING CART FOR

- WELDING MACHINE
- WELDING ACCESSORIES
- OTHER HAND TOOLS



### ELECTRODE WELDING

- ADJUSTABLE HOT START
- ADJUSTABLE ARC FORCE
- ANTI STICK

Model		VARMIG 271-i LCD		
Welding method		MIG / MAG	MMA	liftTIG
Welding current range		40 - 270 A	10 - 250 A	10 - 270 A
Duty Cycle (ED / 40 °C)	60 %	270 A	250 A	270 A
	100 %	209 A	194 A	209 A
Wire diameter (Ø)		0.8 - 0.9 - 1.0 - 1.2 mm	/	/
Electrode Diameter (Ø)		/	2.5 - 5.0 mm	/
Wire spool		15 kg	/	/
Net weight			23 kg	
Connection voltage			3 X 400 V	

### ACCESSORIES

